

- 1. Wear personal protective equipment—helmet, goggles, respirator, overcoat/overalls, heavy-duty gloves, apron, and boots.**
- 2. Ensure fuel is available for operating the incinerator and that the waste to be incinerated is dry.**
- 3. Record the number of safety boxes and bags to be burned.**
- 4. Clean the incinerator.**
  - Remove the ash and deposit it safely in the ash pit.
  - Place the grate/tray back in the incinerator.
- 5. Preheat the incinerator.**
  - Place firewood or other material in the incinerator.
  - Light the wood or other material.
  - After 5 minutes of a steady burn, add more wood.
  - Continue this process every 5 minutes for 20 minutes total (4 cycles).
- 6. Load and burn the waste.**
  - Load 1 safety box every 8–10 minutes.
  - Alternate loading bags of waste with loading safety boxes.
  - If the temperature drops, load combustible material such as paper.

**⚠ If you see smoke the temperature is too low.**

  - If the temperature gets too high, add a bag of waste.

**⚠ If you see fire in the chimney the temperature is too high.**
- 7. Burn down the waste.**
  - Load the last safety box.
  - Wait 10 minutes and add firewood to maintain the fire and ensure the waste is completely burned. This may take up to 30 minutes.
  - When the waste is completely burned, allow the fire to die out.
  - Do not leave the incinerator until the fire has burned down to embers.

